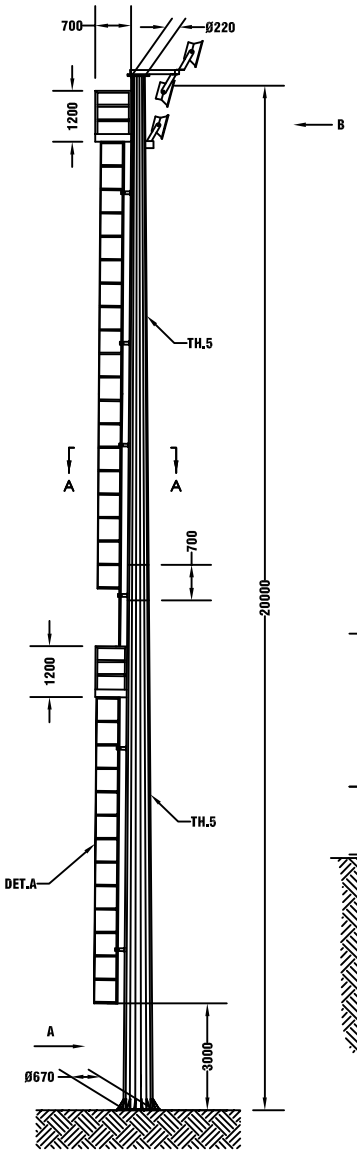
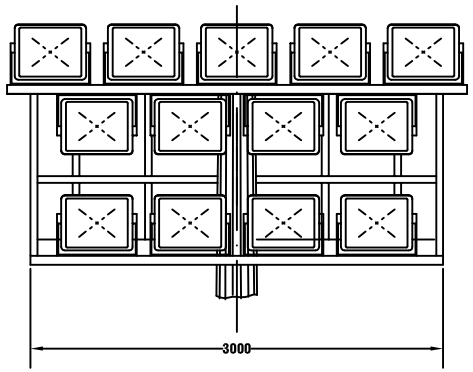
COMPONENTE/component	MATERIALI/materials	NORME/norms
TRONCHI TORRE/ mast sections	S355 JR	UNI EN 10025
PIASTRA DI BASE/base plate	S355 JR	UNI EN 10025
TIRANTI DI FONDAZIONE/ anchor bolts	S355 JR	UNI EN 10025
PROFILI CARPENTERIA VARIA/ various carpentry profiles	S235 JR	UNI EN 10025
VITERIA ZINCATA/galvanized screws	CL 8.8	UNI EN ISO 898-1
DADI ZINCATI/galvanized nuts	CL 8	UNI 3740-6 UNI EN ISO 898-2 UNI 3740-6
VITERIA IN ACCIAIO INOX /stainless steel screws	A2 CL.70	UNI 5739 - DIN 933
DADI IN ACCIAIO INOX /stainless steel nuts	A4 CL.70	UNI 5588 - DIN 934
ROSETTE IN ACCIAIO INOX /stainless steel washers	A4 CL.70	UNI 6592 - DIN 125

DIMENSIONI/ dimensions	TOLLERANZE/tolerances
DIAMETRO/diameter	± 2,5%
LUNGHEZZA SINGOLO TRONCO/single section length	+ 60 mm / - 30 mm
LUNGHEZZA TOTALE TORRE/high mast length	± 2%
RETTILINEITA' SINGOLO TRONCO/single section straightness	3‰
RETTILINEITA' TORRE/high mast straightness	5‰
SPESSORE/ thickness	UNI EN 10051

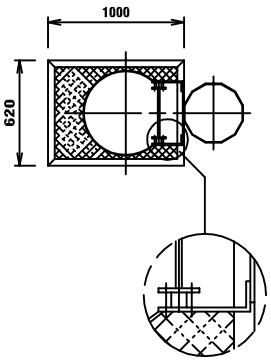
I procedimenti di saldatura sono eseguiti secondo le normative UNI EN 15609-1: 2006
Welding processes are performed according to norms UNI EN 15609-1:2006



VIEW B
TOP CROSSBAR FOR 13 FLOODLIGHTS

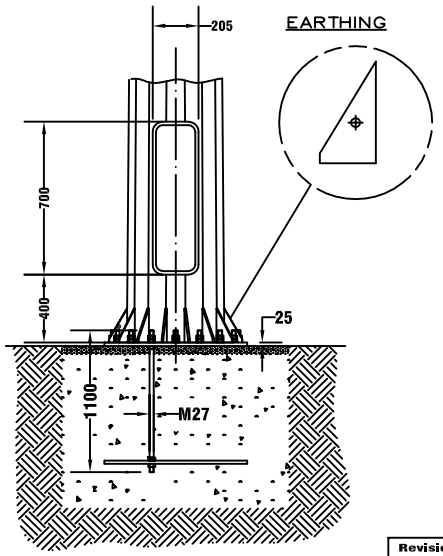


SECTION A–A
RESTING STAGE

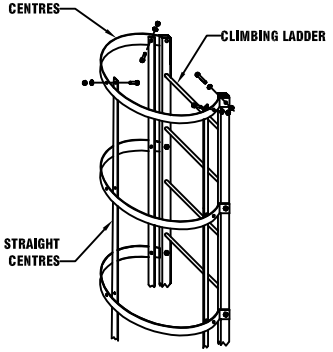


VIEW A
BASE INSPECTION DOOR

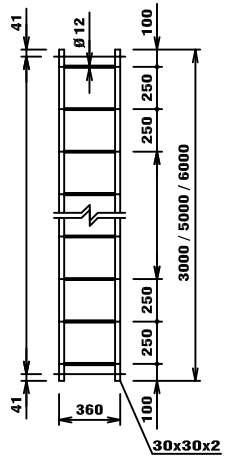
EARTHING

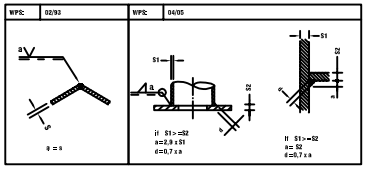


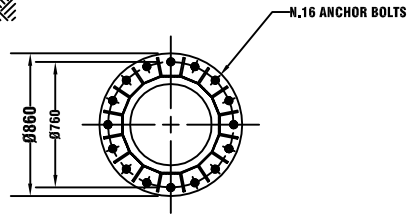
DET. A



CLIMBING LADDER







PRELIMINARY DRAWING

Revisione	Modifiche	Data modifica
-	-	-

Dis.	Contr.	C.S.	Foglio	Materiale	Peso Kg
MD			1/1		-

Data	Scala	Protezione superficiale
04/04/19	/	GALVANIZATION UNI EN ISO 1461

N.C.M.
20020 MAGNAGO (Mi)

Descrizione
HIGH MAST WITH FIXED PLATFORM
H = m 20 FOR 13 FLOODLIGHTS

Cliente

n° Disegno
TF20P–13F

DISEGNO DI PROPRIETA' ESCLUSIVA DI N.C.M.. A TERMINI DI LEGGE E' VIETATO RIPRODURLO O COMUNICARLO A TERZI SENZA NOSTRA AUTORIZZAZIONE.